

Date: Thursday, 12/20/2007 3:20:07 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING BRACKET
Job Number : 36481	
Estimate Number : 10604	
P.O. Number : <u>N/A</u>	Part Number : D2581
This Issue : 12/20/2007 S.O. No. : <u>NA</u>	Drawing Number : D2581 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>NA</u> Type : SMALL /MED FAB	Drawing Revision : A1
Previous Run : 34507	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 1/5/2008 Qty: 80 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est. D 01.07.17 Added info to step 2 SM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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2000

Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.5708 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: 104934 IB 8-1-3

2.0	WATERJET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: A1Prog Rev: A1IB 8-1-3

2-Deburr if necessary

08/01/08 9898

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-1-3

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/01/08 +98

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SB 08/01/0998

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 08/01/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 36481

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counts

Comment: INSPECT WORK TO CURRENT STEP

08/01/09 (98)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 37

08/01/09

(98)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(98)

Comment: FINAL INSPECTION/W/O RELEASE

08/01/11

Job Completion



08-01-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

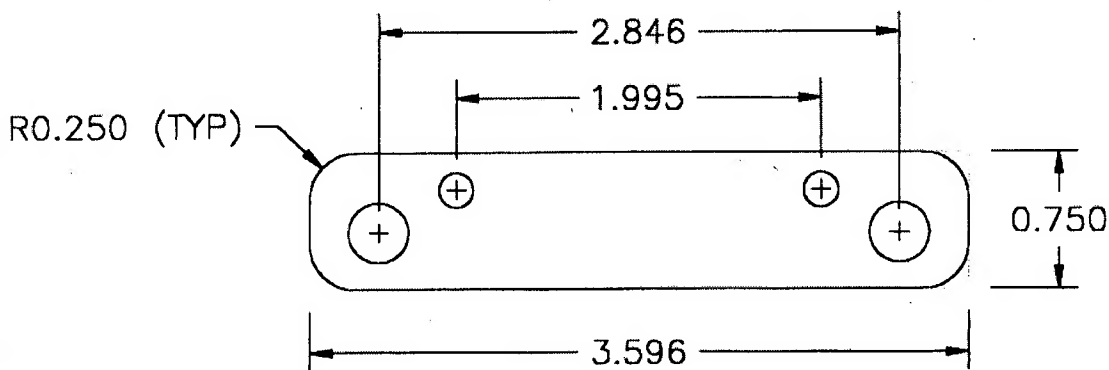
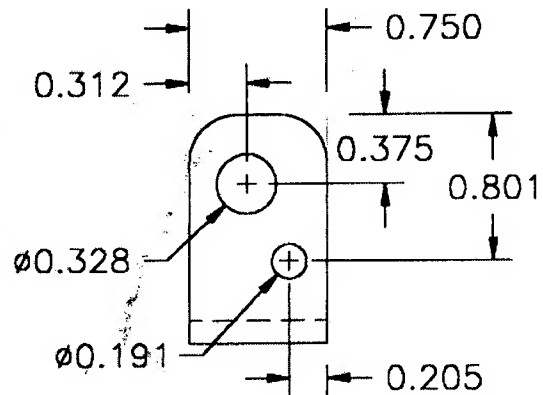
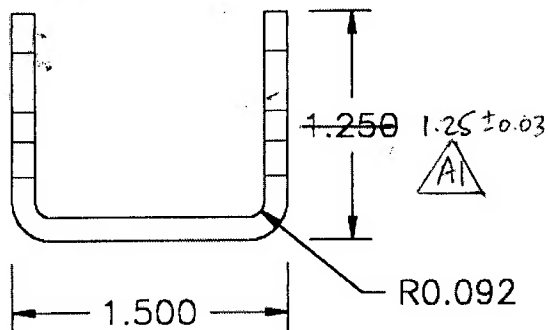


**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI	OP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

**RELEASED**  
96/07/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36481